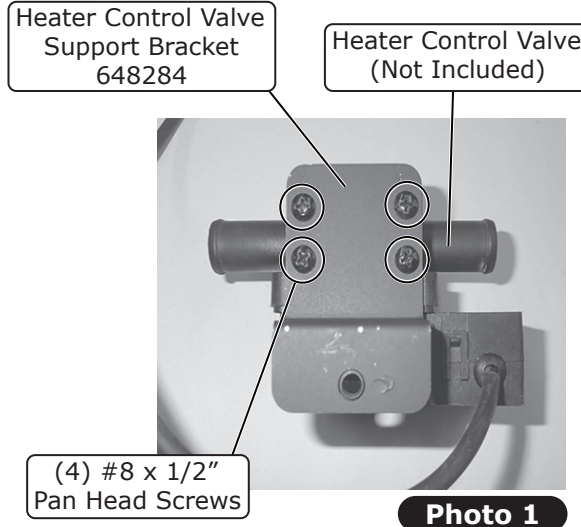




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Gen IV/5 Heater Control Valve Mounting Bracket Kit (641172)

1. Install the heater control valve support bracket onto the heater control valve using (4) #8 x 1/2" pan head screws (See Photo 1, below). **NOTE: Before mounting the heater control valve in the vehicle, ensure the wiring from the main harness and the heater control valve can be connected easily without tension or strain on the connection, or excessive pressure on the metal surfaces.**



Packing List:

No.	Qty.	Part No.	Description
1.	1	648284	Bracket, Heater Control Valve Support
2.	1	182872	Bolt, 1/4-20 x 3/4", Serrated Flange, Black
3.	4	18235-VUB	Screw, #8 x 1/2", Pan Head

Checked By: _____
 Packed By: _____
 Date: _____

1



2



3



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